## Method for the preparation of alkyl esters of difluoroacetoacetate

## Summary

The present invention relates to a three-step method for the preparation of alkyl esters of 4,4-difluoroacetic acid in which in the first step alkyl esters of 4-chloro-4,4-difluoroacetic acid are reacted with trialkylphosphites of structure (III)

$$P(OR^1)_3$$
 (III)

in which  $R^1$  stands for  $C_1$ - $C_4$ -alkyl, whereby the residues  $R^1$  can in each case be the same or different, to form alkyl phosphonates of structure (IV)

$$\begin{array}{c}
O \\
F \\
O - P \\
O R^{1}
\end{array}$$

$$O - R$$
(IV)

which in the next step are reacted with an amine of structure (V),

$$R^2$$

in which  $R^2$  and  $R^3$  independent of each other stand for hydrogen or  $C_1$ - $C_4$ -alkyl or together for - $CH_2$ - $CH_2$ - $CH_2$ -, to form enamines of structure (VI),

$$\begin{array}{c}
R^{2} \\
N-R^{3} \\
O-R
\end{array}$$
(VI)

in which R<sup>2</sup> and R<sup>3</sup> have the meanings described above, which in the third step are hydrolysed in the presence of an acid.